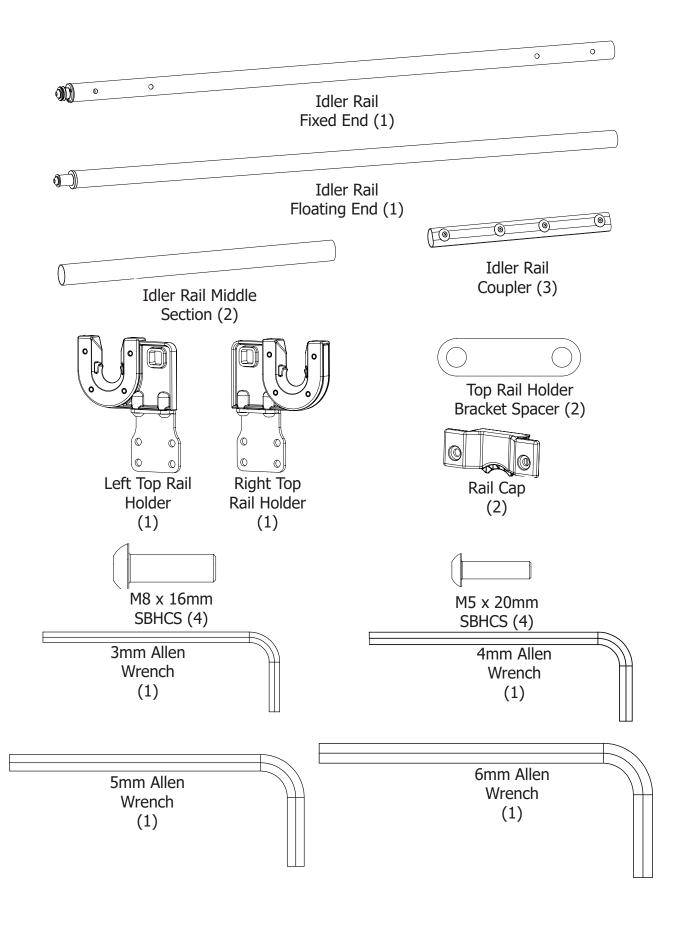
# **Continuum Frame**

# **Idler Rail Instructions Version 2**

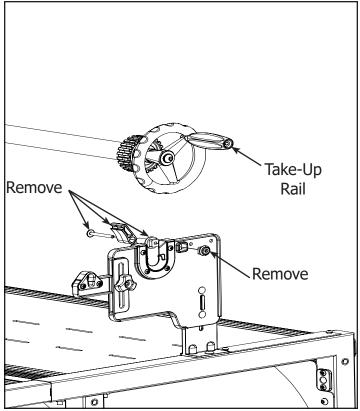
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# **Step 1 - Hand Rail and Ratchet Removal**

Tools Needed:

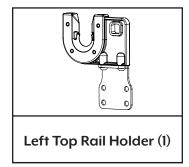
4mm Allen Wrench

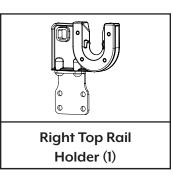


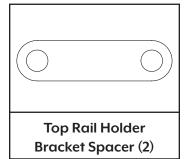
1-1 Remove Take-Up Rail and Ratchet Assembly, set aside.

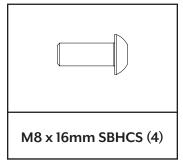
## **Step 2 - Idler Rail Bracket Assembly**

Parts Needed:



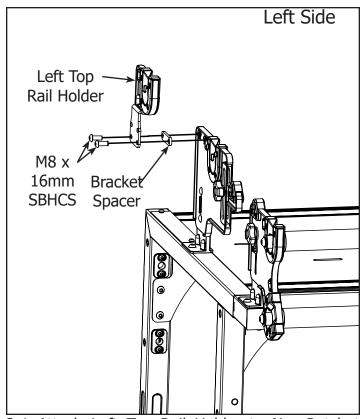




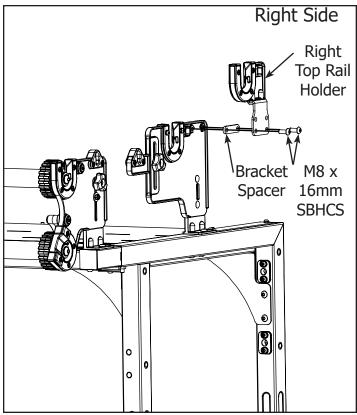


Tools Needed:

5mm Allen Wrench



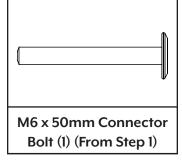
2-1 Attach Left Top Rail Holder to Non-Ratchet Back Rail Support.

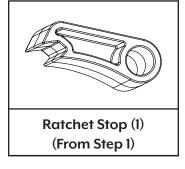


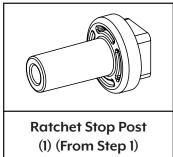
2-2 Attach Right Top Rail Holder to Ratchet Back Rail Support.

## **Step 3 - Re-install Ratchet Stop**

Parts Needed:



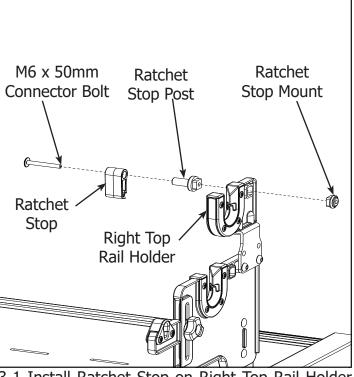




Ratchet Stop Mount
(1) (From Step 1)

Tools Needed:

4mm Allen Wrench

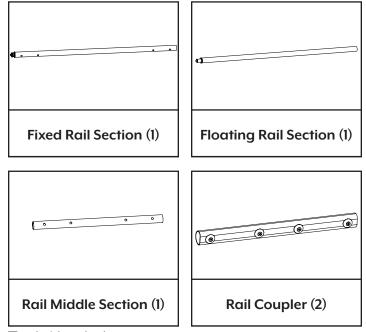


3-1 Install Ratchet Stop on Right Top Rail Holder as shown.

**Note:** Assemble with ratchet stop in orientation shown so the Ratchet will engage on the Take Up Rail.

### **Step 4 - Idler Rail Assembly**

Parts Needed:



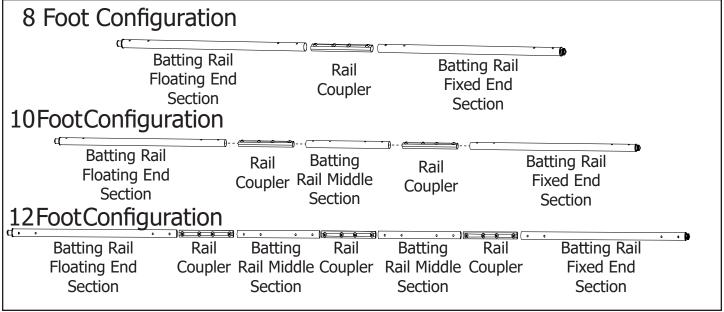
Floating Rail Section Rail Coupler 4mm Allen Wrench Rail Coupler Bolt

4-1 Slide Rail Coupler into Floating Rail Section and secure Rail Coupler by backing screws out. Slide the Batting Rail Fixed End Section onto Rail Coupler, tight against the appropriate Rail Section,

and secure rail by backing screws out.



4mm Allen Wrench



4-2 Assemble the Idler Rail.

**Note:** Align holes and tighten on one side then repeat for other side.

For Crib Assembly see Step 4-2a, for the 5 Foot Assembly see STep 4-2b.

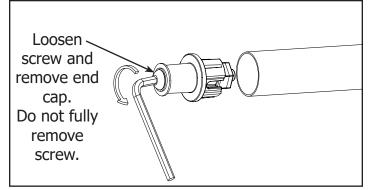
For the 8 foot configuration only use the Idler Rail Fixed End Section, the Idler Rail Floating End Section, and (1) Idler Rail Coupler.

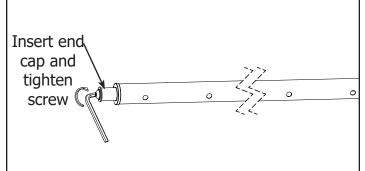
For the 10 foot configuration use the Idler Rail Fixed End Section, the Idler Rail Floating End Section, and (1) Idler Rail Coupler.

For the 12 foot configuration use the Idler Rail Fixed End Section, the Idler Rail Floating End Section, the Idler Rail Middle Section, and (2) Idler Rail Couplers.

3

#### **Crib Assembly**

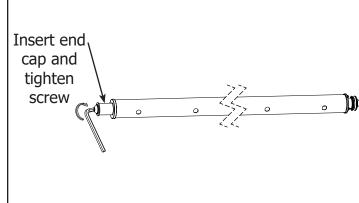




4-2a Remove Floating End Rail Cap from the Floating End Rail Section. Insert the Floating End Rail Cap into the Ratcheting End Rail Section and tighten.

**Note:** Tap screw in to release the rail cap.

#### **5 Foot Assembly**

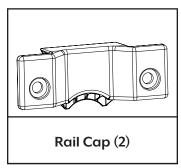


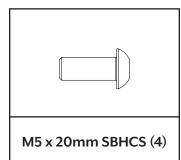
4-2b Remove Floating Rail Cap and the Fixed Rail End Cap from the 4 Foot Rail Sections. Insert the Floating Rail Cap and the Fixed Rail End Cap into a 5 Foot Rail Section from your original packaging and tighten.

**Note:** Tap screw in to release the rail cap.

## **Step 5 - Rail Installation**

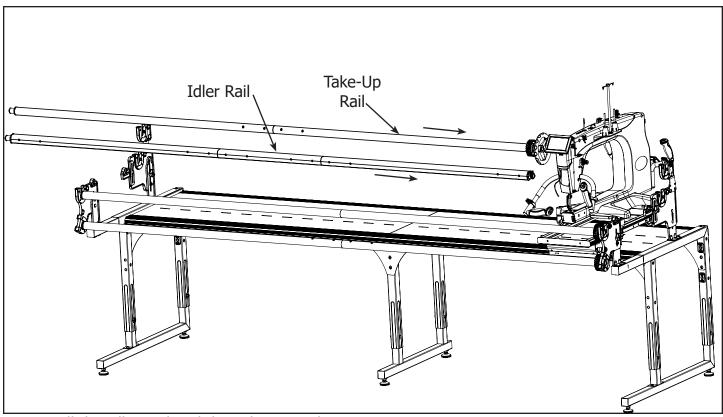
Parts Needed:



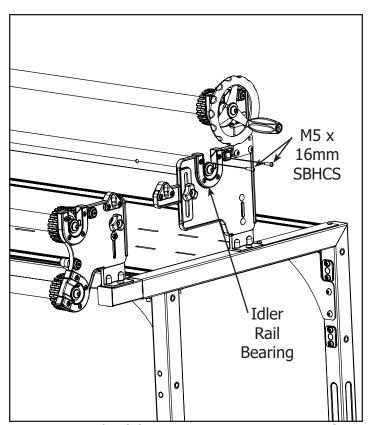


Tools Needed:

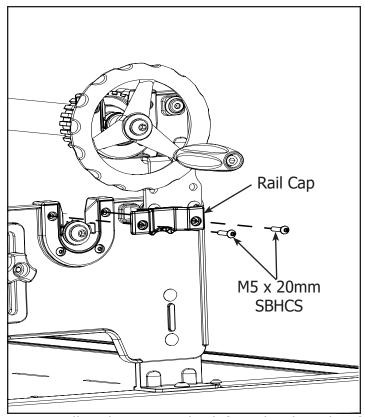
**3mm Allen Wrench** 



5-1 Install the Idler Rail and the Take Up Rail.



5-2 Remove the (2) upper M5 x 16mm SBHCS from 5-3 Install Rail Caps on the left and right side of the Idler Rail Bearing on the right and left sides.



the Idler Rail.

The Grace Company 2225 South 3200 West Salt Lake City, UT 84119 Phone: 1-800-264-0644 www.graceframe.com

